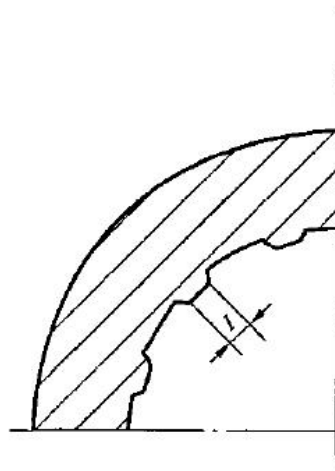


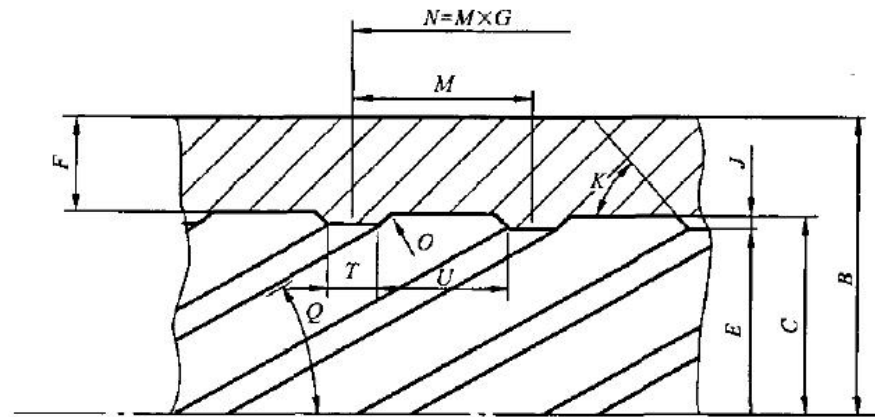


Products – Inner threaded steel tube for high pressure boiler
GB/T 20409-2006

B type size:



Transverse



Lognitudinal



B (mm)	C (mm)	E (mm)	S (mm)	F (mm)	G (mm)	I (mm)	J (mm)	K (mm)	O (mm)	M (mm)	N (mm)	Q (mm)	T (mm)	U (mm)	
35	20.60	18.10	7.20	6.5	6		0.95			18.67	112			13.07	
38	23.60	20.80	7.20	6.5	6		0.99			21.39	128.20			15.79	
38.1	23.23	20.49	7.44	6.7	6	3.23	0.99			21.06	126.40		5.60	15.46	
60	45.60	42.20	7.20	6.5	12		1.23	50°	0.4-2	20.70	247.90	30°		15.10	
60	44.50	41.20	7.75	7	12		1.22			20.18	242.10				14.56
60	43.40	40.10	8.30	7.5	12		1.21			19.68	236.15				14.08
66.7	50.70		8	7.2	12		1.24				23		276		6.64
66.7	49.60		8.55	7.7	12	3.83	1.24			22.50	270			15.86	

Tolerance

Code	Item	Tolerance
B	OD≤38.1mm 38.1mm<OD<50.8mm 50.8mm≤OD<63.5mm OD≥63.5mm	±0.15mm ±0.20mm ±0.25mm ±0.30mm
C	OD≤38.1mm 38.1mm<OD<50.8mm 50.8mm≤OD<63.5mm OD≥63.5mm	±0.15mm ±0.20mm ±0.25mm ±0.30mm
E		Minus tolerance is 0
F		+22%
G		
I		



J	OD≤38.1mm 38.1mm<OD<50.8mm 50.8mm≤OD<63.5mm OD≥63.5mm	±0.18mm ±0.20mm ±0.23mm ±0.28mm
K		±15°
O		
M		±3.2mm
N		±3.2mm x Thread qty
Q		Rated value
T		±1.3mm
U		